

## Receiving Report

Date: 9/9/03

Batch No: M/DOE/

Supplier: MAGNA

Dart P/O: 10241

Packing Slip: Yes  No   
 Invoice: Yes  No   
 Receipt: Cash  Cr

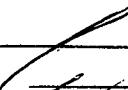
Release Note Attached: Yes  No  N/A   
 Waybill Attached: Yes  No  N/A   
 Shipment Complete: Yes  No  N/A   
 QC6 Inspection  N/A   
 Work Order  N/A

Discrepancies

B 31423

Supy

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 

Production/Admin:

Date

Received/Costing

Initial

09/09/03

RCP/10241

CZ

Location \_\_\_\_\_



Magna Stainless  
5775 Kieran St, Saint-Laurent QC H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 I016180

SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

MTR:Y

INVOICE DATE:	09/02/09
ORDER DATE:	08/24/09
SHIP DATE:	09/02/09
ORDER NUMBER:	W017366
PURCHASE ORDER:	PO10241

Currency	Sales Person		Ship Via	F.O.B.	Terms		
CANADIAN DOLLARS	ERYCK BLAIS		NIR:R-557065-1	PREPAID	NET 30 DAYS		
Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		16	PC	ALUMINUM - LB 6061-T6 2 1/2" X 8.250 X 7.95 L030775 16 PC/16 LB 7.95 ON THE GRIAN	16 UN	70.00	1,120.00
		8	PC	6061-T6 2 1/2" X 8.250 X 6.500 L030779 4 PC/4 LB L030780 2 PC/2 LB L030781 2 PC/2 LB 6.500 ON THE GRAIN	8 UN	60.00	480.00

RECEIVED SEP 09 2009

09/03/09 14:08:57

Merchandise:	1,600.00
Surcharges:	
No Tax Costs:	
GST	80.00
Total Due:	1,680.00

Q.S.T. # 1213236471

G.S.T. # 881565899 RT0001

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

**Magna Stainless**

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

**PACKING LIST**

I016180

Page: 1 of 1

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY , ON  
K6A 1K7  
Contact: LINDA

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY , ON  
K6A 1K7  
Ship Terms: PREPAID

MTR:Y

## SPECIAL INSTRUCTIONS

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS	ERYCK BLAIS	(613) 632-5200	(613) 632-1053	PO10241	
Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W017366	NET 30 DAYS	NIR:R-557065-1	08/24/09	08/31/09	09/02/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped	
16		PC	ALUMINUM - LB 6061-T6 2 1/2" X 8.250 X 7.95 7.95 ON THE GRIAN	✓ 16 LB / 16 PC	L030775	622276	16
8		PC	6061-T6 2 1/2" X 8.250 X 6.500 6.500 ON THE GRAIN	4 LB / 4 PC 2 LB / 2 PC 2 LB / 2 PC	L030779 L030780 L030781	15268 15405 622270	16 4 2 2
Skids: 2							
				Total	Weight:	24 LB	

Received by: \_\_\_\_\_

Date: \_\_\_\_\_ Signature: \_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO10241**

Purchase Order Date 8/24/09  
PO Print Date 8/24/09

Page Number 1 of 1

Order From : VC-MAG002  
**MAGNA STAINLESS**  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name	Buyer	Linda Lacelle
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D6102-011P D	6061-T6 8.25x6.5x2.5	8/31/09 Yes	8.00 Each	Yours ppd	\$60.0000	\$480.00

**Special Inst:** ALUM BILLET 6.500 X 8.250 X 2.500  
THICK  
- TOLERANCE ON ALL DIM IS +0.06/-  
0.00  
- GRAIN DIRECTION ALONG 6.500"  
LENGTH  
MATERIAL 6061-T6/T6511 (QQ-A-250/11  
OR QQ-A-200/8)

2	D6102-010P D	6061-T6 8.25x7.95x2.5	8/31/09 Yes	16.00 Each	Yours ppd	\$70.0000	\$1,120.00
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**Special Inst:** ALUM BILLET 7.950 X 8.250 X 2.500  
THICK  
- TOLERANCE ON ALL DIM IS +0.06/-  
0.00  
- GRAIN DIRECTION ALONG 7.950"  
LENGTH  
- MATERIAL: 6061-T6/T6511 (QQ-A-  
250/11 OR QQ-A-200/8)

PO Total: \$1,600.00

**CERTIFICATE OF CONFORMITY**  
**REQ'D UPON DELIVERY**

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 8/24/09

**Chantal Lavoie**

**From:** Desbiens, Marc [mdesbien@amcastle.com]  
**Sent:** August 19, 2009 3:59 PM  
**To:** Chantal Lavoie  
**Subject:** RE: QUOTE

Hi

price & delivery on material.

D6102-010 X 20 \$ 46.00 pce 2-3 weeks  
D6102-011 X 12 \$ 37.00 pce 2-3 weeks

Marc  
Not on order

Thanks

This E-mail may contain proprietary information and may be confidential. You are to treat this material in accordance with your company's confidentiality policies and limit any distribution accordingly. If you are not the intended recipient of this E-mail, you are hereby notified that any dissemination, distribution or copying of this message is strictly prohibited. If you received this message in error, please delete it immediately.



## INSPECTION CERTIFICATE № 09.10502

EN 10204 - 3.1



Consigner: KAMENSK URALSKY METALLURGICAL WORKS 5, Zavodskaya Str., Kamenek Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 62 22 Fax: (3439) 39 50 68				JOINT STOCK COMPANY							
Consignee:				Quantity 3							
Contract number N11234-S Article number: P80420DK004				Net Weight kg: 2326							
				Specification No: N11234 Lot No: 1 Package No: 604571, 604572							
Description of Goods, Plates				Requirements on the Products: Material conforms to quality of alloy. 6061 T651							
				Product conforms to all requirements of ASTM-B209-07, AMS-QQ-A250/11AMS4027M. This product conforms to European Union RoHS Directive 2002/BS/EC							
Mechanical Properties											
The Condition of Tested Standards	Lot Number	Cast Number	Number of Tests	Tensile Strength		Yield Strength (0.2% offset)		Elongation %		Hardness, HB	
				ksi	min	ksi	min	max	min	max	
Required	622276	13-4801	4	42.0	-	35.0	-	6.0	-	0.00	
				46.5	46.6	41.4	42.0	11.5	13.5		
Chemical Composition, %											
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr	
Required	0.4-0.8	0.7	0.15-0.40	0.15	0.8-1.2	0.04-0.35	-	0.26	0.15	-	
Contents	0.82	0.4	0.19	0.05	1.0	0.06	-	0.03	0.09	-	
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Cr	Other Elements		Al	
Required	-	-	-	-	-	-	-	Each	Total	-	-
Contents	-	-	-	-	-	-	-	0.05	0.15	-	-
Other Tests											
Method	Macro-structure	Micro-structure	USI	Electro-conductivity	Contains H2 of metals cm3/100gr		Mercury - Free "Russia is country of origin and manufacture"				
Result	-	-	-	-	0.25						

On behalf:

KUMW, JSC.

Date:

12.05.09

Inspector:

L.V.Belousova

Inspection Department engineer:

N.V.Alekhina

P606478 - 15268

1, Zavodskaya Str. 347045 Belya Kaliya Rostov region Russia		Open Joint Stock Company «Alcoa Metallurg Rus» INSPECTION CERTIFICATE EN 10204-3.1		№ 4737/0998 Date 04.07.08																										
CUSTOMER Alcoa-Köfem Kft. Verseci u. 1-15 Szekesfehervar HU- 8000 Hungary		CONTRACT № 002/2008 APPENDIX № 30810098 Description of Goods Aluminium Plates Alloy and Temper 6061 T651 Lot № 15268		ORDER № AM 13211/P80506DK 005 Standard ASTM B 209-07, ANSI-H35.2-2006, AMS-QQ-A-250V11, AMS 4027M Dimension 2,5000*60,500*144,500 Net Weight 1964 kg 4330 lbs Qt. of packages pcs Gross Weight 2034 kg 4485 lbs																										
CONSIGNEE Newell street, Southington, CT 06489, USA		<table border="1"> <thead> <tr> <th colspan="2">MECHANICAL PROPERTIES</th> <th>Ultimate Strength</th> <th>Yield Strength</th> <th>Elongation</th> </tr> <tr> <th colspan="2">Units</th> <th>KSI</th> <th>KSI</th> <th>El %</th> </tr> </thead> <tbody> <tr> <td>Nominal requirements</td> <td>min</td> <td>42,0</td> <td>35,0</td> <td>6</td> </tr> <tr> <td></td> <td>max</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Test results</td> <td></td> <td>46,3-46,7</td> <td>39,4-40,1</td> <td>13,4-14,0</td> </tr> </tbody> </table>		MECHANICAL PROPERTIES		Ultimate Strength	Yield Strength	Elongation	Units		KSI	KSI	El %	Nominal requirements	min	42,0	35,0	6		max				Test results		46,3-46,7	39,4-40,1	13,4-14,0		
MECHANICAL PROPERTIES		Ultimate Strength	Yield Strength	Elongation																										
Units		KSI	KSI	El %																										
Nominal requirements	min	42,0	35,0	6																										
	max																													
Test results		46,3-46,7	39,4-40,1	13,4-14,0																										
		CHEMICAL COMPOSITION, %																												
		Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Impurities																			
Nominal requirements	min	0,40		0,15		0,8	0,04				Kach	Total																		
	max	0,80	0,70	0,40	0,15	1,2	0,35																							
Test results	Cast № 1-569	0,59	0,39	0,28	0,10	0,98	0,20		0,25	0,15																				
									0,087	0,036																				

"melted & manufactured in the Russian Federation"

It is hereby certified that the above material is manufactured in compliance with the specified standards and meets the stipulated requirements

Для  
СЕРТИФИКАТОВ

Quality Control Inspector Чебола М.Р.

К-31  
19

Inc 09-02-09

S90824DG004-2 MAGNA STAINLESS PO: P006478 Part #: 4.00PC

Форма IDKUT и ОП. 002/07

P006478 - 15405

69024DG004-2 MAGNA STAINLESS  
2.00PC  
PO: P006478 Part #:

Inc 09-02-09

1, Zavodskaya Str. 347045 Belaya Kaliya Rostov region Russia		Open Joint Stock Company «Alcoa Metallurg Rus» INSPECTION CERTIFICATE EN 10204-3.1										№ 5239/1168 Date 01.09.08			
CUSTOMER Alcoa-Kőfem Kft. Verseci u. 1-15 Szekesfehervar HU-8000 Hungary		CONTRACT № 002/2008		APPENDIX № 30810098		ORDER № AM 13211/P80506DK 005									
CONSIGNEE Newell street, Southington, CT 06489, USA		Description of Goods Aluminium Plates Alloy and Temper 6061 T651		Lot № 15405		Standard ASTM B 209-07, ANSI-H35.2-2006, AMS 4027M Dimension 2,5000*60,500*144,500 Net Weight 982 kg 2165 lbs Qt. of packages pcs Gross Weight 1052 kg 2320 lbs									
		MECHANICAL PROPERTIES		Ultimate Strength	Yield Strength	Elongation									
		Units		KSi	KSi	El %									
		Nominal requirements	min	42,0	35,0	6									
			max												
		Test results		46,2	38,4	14,0									
CHEMICAL COMPOSITION, %															
		Si	Fe	Ca	Mn	Mg	Cr	Ni	Zn	Ti	Impurities		Al		
Nominal requirements	min	0,40		0,15		0,8	0,04				Each	Total			
	max	0,80	0,70	0,40	0,15	1,2	0,35		0,25	0,15					
Test results	1-587	0,62	0,38	0,28	0,10	1,02	0,21		0,043	0,053					
"melted & manufactured in the Russian Federation"															
It is hereby certified that the above material is manufactured in compliance with the specified standards and meets the stipulated requirements															
 Quality Control Inspector Асневич K-38 19															

Форма ИКДТ к ОП. 002/07



## INSPECTION CERTIFICATE № 09.11210

EN 10204 - 3.1



Consignee: KAMENSK URALSKY METALLURGICAL WORKS 5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 68				JOINT STOCK COMPANY							
Contract number: N11234-S Article number: P80420DK004				Quantity: 1 Net Weight, kg.: 1159 Specification Nr: N11234 Lot Nr: 1 Package Nr: 604827							
Description of Goods: Plates Grade of Product				Requirements on the Product: Material conforms to quality of alloy: 6061 T651							
				Product conforms to all requirements of: ASTM-B209-07, AMS-QQ-A250/11/AMS4027M, This product conforms to European Union RoHS Directive 2002/95/EC							
Mechanical Properties											
The Condition of Tested Standards	Lot Number	Cast Number	Number of Tests	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB	
				min	max	min	max	min	max		
Required				42.0	-	35.0	-	8.0	-		
	1022270	13-4800	4	47.0	47.8	43.0	43.8	9.5	12.0		
Chemical Composition, %											
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr	
Required	0.4-0.6	0.7	0.15-0.40	0.15	0.8-1.2	0.04-0.35	-	0.25	0.15	-	
Content	0.83	0.3	0.17	0.05	1.0	0.06	-	0.04	0.09	-	
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al	
Required	-	-	-	-	-	-	-	0.05	0.15	remainder	
Content	-	-	-	-	-	-	-	0.05	0.15	remainder	
Other Tests											
Method	Macro-structure	Micro-structure	USI	Electro-conductivity	Content H2 of metals cm3/100gr		Mercury - Free 'Russia is country of melt and manufacture'				
Result	-	-	-	-	0.18						

On behalf:

KUMW, JSC.

Date:

18.05.09

Inspector:

K.V.Zilyanova

Inspection Department engineer:

N.V. Alekhina

7006478 - 622.270